

INSTALLATION INSTRUCTIONS FOR TIMBAFOLD DIAGRAMS, CALCULATIONS AND EXAMPLES

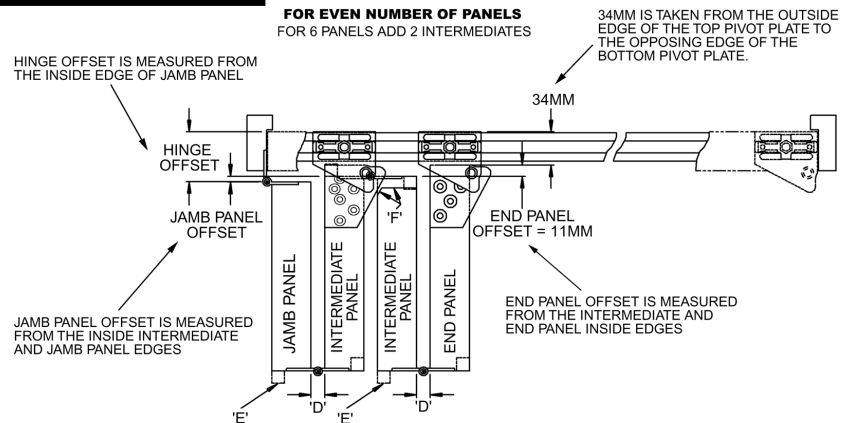
Section A: Diagrams to calculate Timbafold door sizes

Capacity Summary:

- | | | |
|--|---|--|
| <ul style="list-style-type: none"> • Maximum leaf weight: 40kg. • Minimum leaf width: 450mm. • Maximum leaf width: 810mm. | <ul style="list-style-type: none"> • Maximum leaf height: 2700mm. • Minimum door thickness: 40mm. | For a unit with swinging access door: <ul style="list-style-type: none"> • Maximum leaf weight: 33kg. |
|--|---|--|

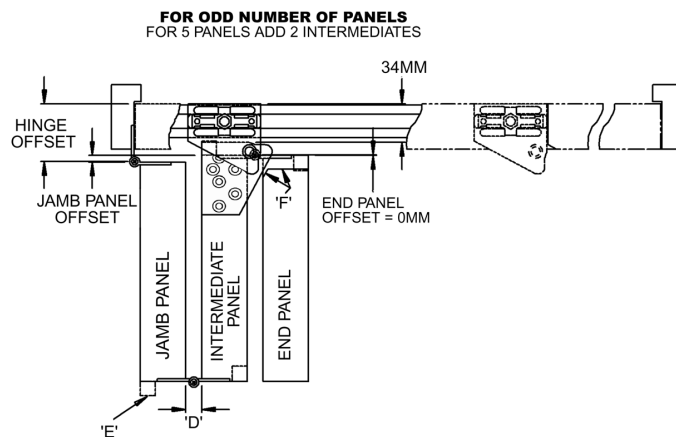
Even number of panels (All folding to one side of opening)

For 6 panels add 2 intermediates.



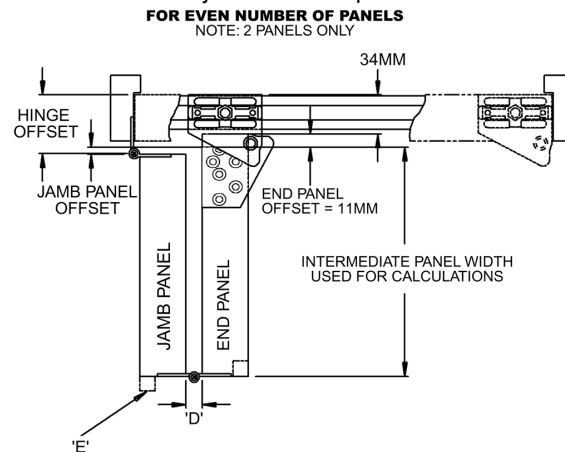
Odd number of panels (All folding to one side of opening)

For 5 panels add 2 intermediates.



Even number of panels (All folding to one side of opening)

2 panels only. Note: Intermediate panel width is still used to calculate jamb and end panel widths.



Note: Intermediate panel width is still used to calculate jamb and end panel widths.

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Section B: Calculations for Timbafold Door Sizes

Offset Calculation Steps:

1A. If the hinge offset is **greater than 45mm**,

$$\text{Jamb Panel Offset} = \text{Hinge Offset} - 45$$

1B. If the hinge offset is **less than 45mm**,

$$\text{Jamb Panel Offset} = 45 - \text{Hinge Offset}$$

1C. For an **even** number of panels,

$$\text{End Panel Offset} = 11\text{mm}$$

For an **odd** number of panels,

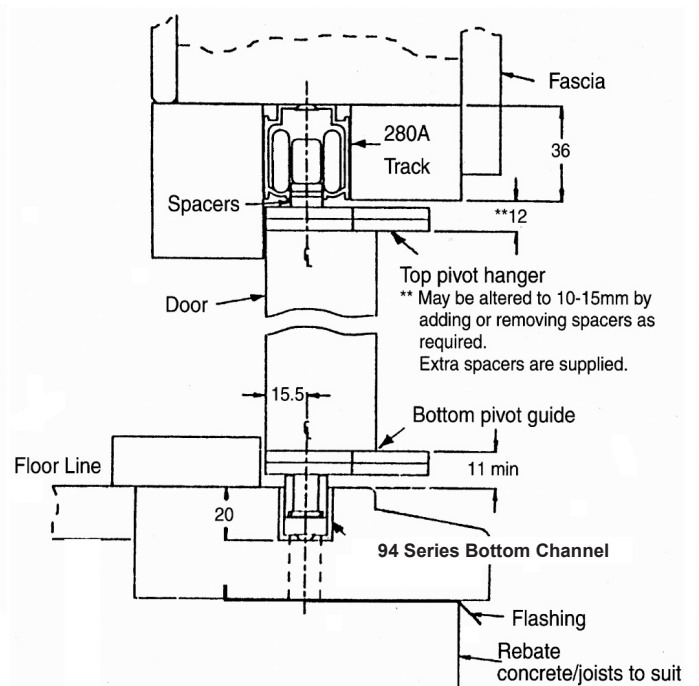
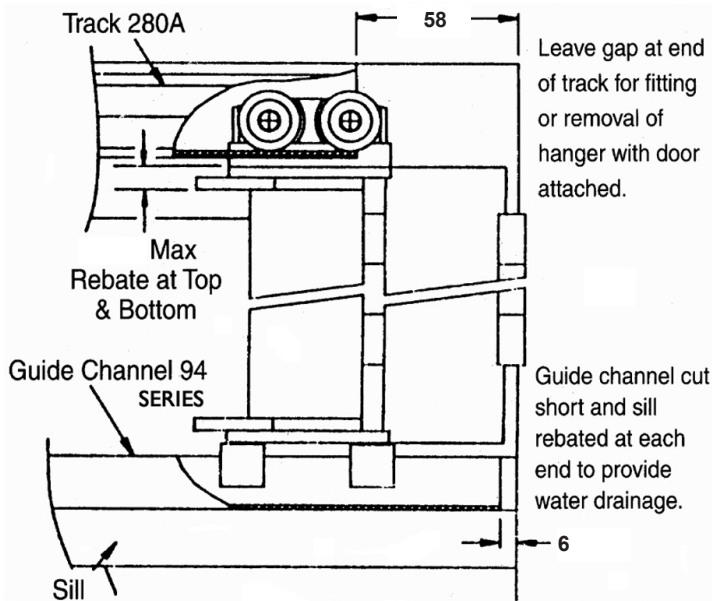
$$\text{End Panel Offset} = 0\text{mm}$$

If the hinge offset is **greater than 45mm**,

$$\text{Total Offset} = \text{End Panel Offset} - \text{Jamb Panel Offset}$$

If the hinge offset is **less than 45mm**,

$$\text{Total Offset} = \text{End Panel Offset} + \text{Jamb Panel Offset}$$



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Clearance Calculations

2. Total Clearance = (Hinge Clearance x Number of Panels) + Jamb Clearance.

Intermediate Panel Width Calculations

3.
$$\text{Intermediate Panel Width} = \frac{\text{Distance between Jambes} - \text{Total Offset} - \text{Total Clearance}}{\text{Number of Panels}}$$

Jamb End Panel Width Calculations

4. If the hinge offset is **greater than 45mm**,

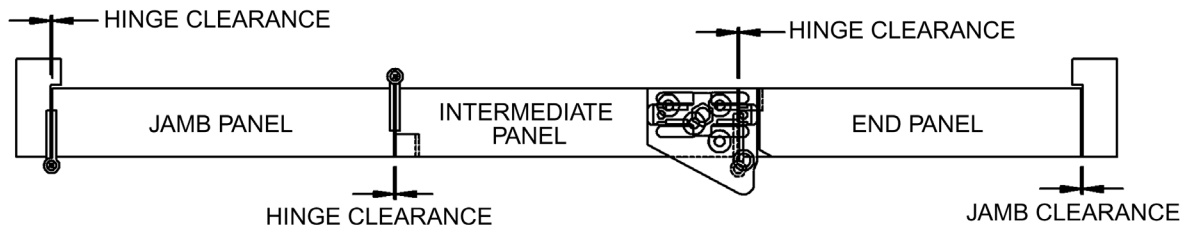
$$\text{Jamb Panel Width} = \text{Intermediate Panel} - \text{Jamb Panel Offset}$$

- If the hinge offset is **less than 45mm**,

$$\text{Jamb Panel Width} = \text{Intermediate Panel} + \text{Jamb Panel Offset}$$

$$\text{End Panel Width} = \text{Intermediate Panel} + \text{End Panel Offset}$$

HINGE CLEARANCE MEASURED
FROM INSIDE OF PANEL EDGES
TYPICAL VALUE = 1.5MM



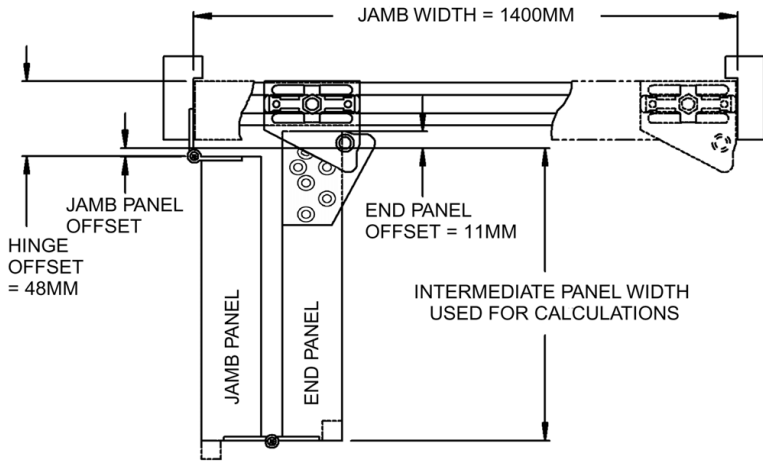
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Section C: Specific examples of Workings

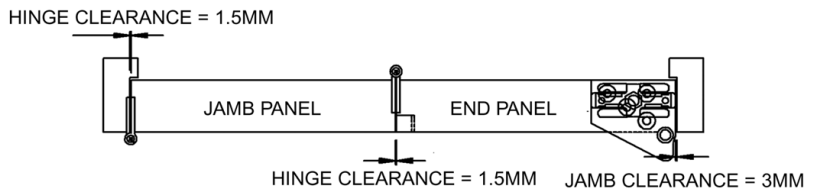
2 Panel Bi-fold Example

Workings:

Jamb Panel Offset = $48 - 45 = 3\text{mm}$
 End Panel Offset = 11mm
 Total Offset = $11 - 3 = 8\text{mm}$
 Total Clearance = $(1.5 \times 2) + 3 = 6\text{mm}$
 Intermediate Panel Width = $\frac{1400 - 8 - 6}{2} = 693\text{mm}$
 Jamb Panel Width = $693 - 3 = 690\text{mm}$
 End Panel Width = $693 + 11 = 704\text{mm}$



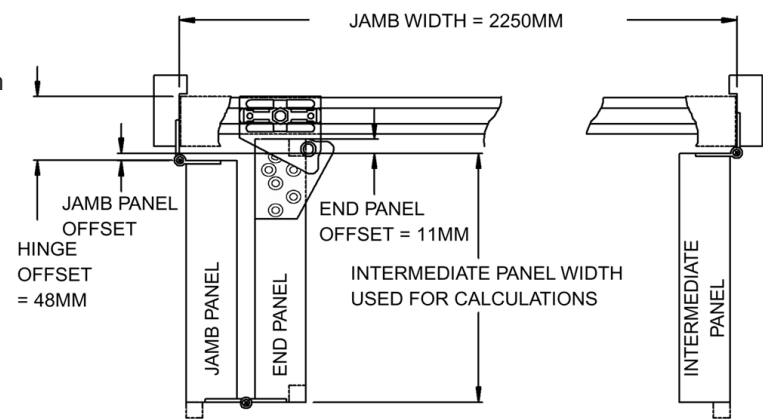
Note: Extra allowance for rebates to be added last.



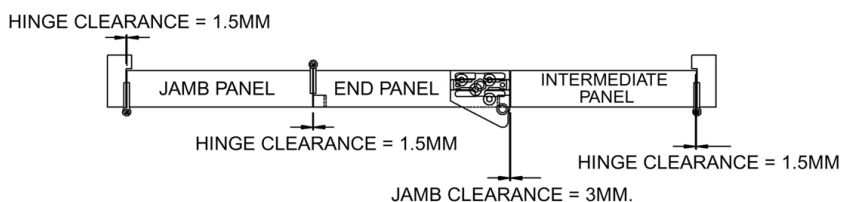
2 Panel Bi-fold with Access Door Example

Workings:

Jamb Panel Offset = $48 - 45 = 3\text{mm}$
 End Panel Offset = 11mm
 Total Offset = $11 - 3 = 8\text{mm}$
 Total Clearance = $(1.5 \times 3) + 3 = 7.5\text{mm}$
 Intermediate Panel Width = $\frac{2250 - 8 - 7.5}{3} = 745\text{mm}$
 Jamb Panel Width = $745 - 3 = 742\text{mm}$
 End Panel Width = $745 + 11 = 756\text{mm}$



Note: Extra allowance for rebates to be added last.



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Double 2 Panel Bi-fold Example

Workings:

Double Jamb Panel Offset = $(48 - 45) \times 2 = 6\text{mm}$

Double End Panel Offset = $11 \times 2 = 22\text{mm}$

Total Offset = $22 - 6 = 16\text{mm}$

Total Clearance = $(1.5 \times 4) + 3 = 9\text{mm}$

Intermediate Panel Width = $\frac{3000 - 16 - 9}{4} = 744\text{mm}$

Jamb Panel Width = $744 - 3 = 741\text{mm}$

End Panel Width = $744 + 11 = 755\text{mm}$

Note: To prevent the closed bi-fold from over – toggling when opened, allow 5mm to 10mm extra for end panel offset.

Double end Panel Offset becomes $(11 + 5) \times 2 = 32\text{mm}$

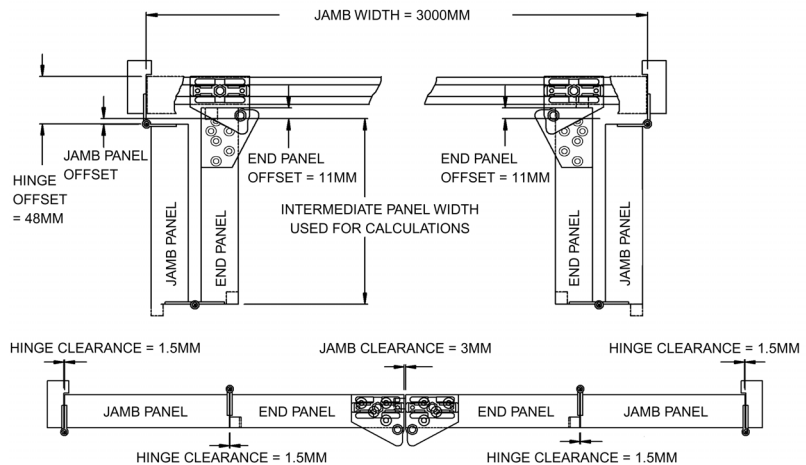
Total Offset becomes $32 - 6 = 26\text{mm}$

Intermediate Panel Width = $\frac{3000 - 26 - 9}{4} = 741\text{mm}$

Jamb Panel Width becomes = $741 - 3 = 738\text{mm}$

End Panel Width = $741 + 11 + 5 = 757\text{mm}$

Note: Extra allowance for rebates to be added last.



3 Panel Bi-fold Example

Workings:

Jamb Panel Offset = $45 - 44 = 1\text{mm}$

End Panel Offset = 0mm

Total Offset = $0 + 1 = 1\text{mm}$

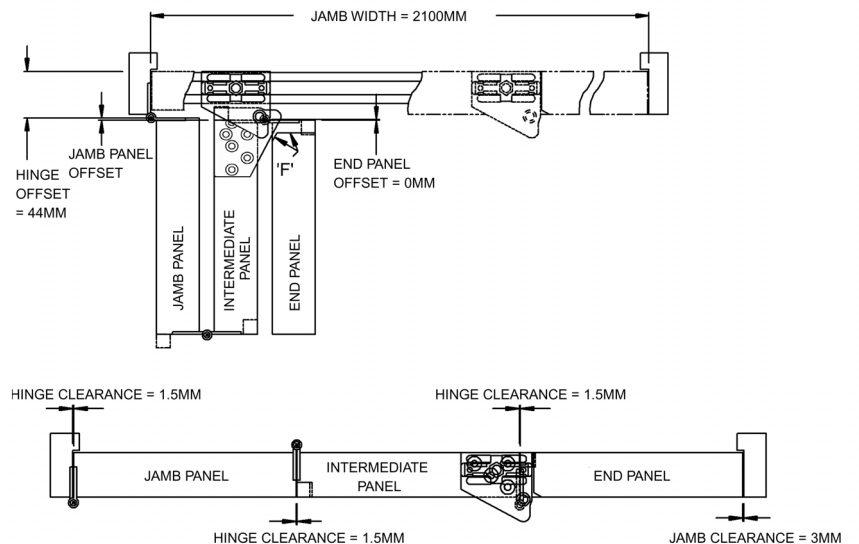
Total Clearance = $(1.5 \times 3) + 3 = 7.5\text{mm}$

Intermediate Panel Width = $\frac{2100 - 1 - 7.5}{3} = 697\text{mm}$

Jamb Panel Width = $697 + 1 = 698\text{mm}$

End Panel Width = $697 + 0 = 697\text{mm}$

Note: Extra allowance for rebates to be added last.



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3 Panel Bi-fold with Access Door Example:

Workings:

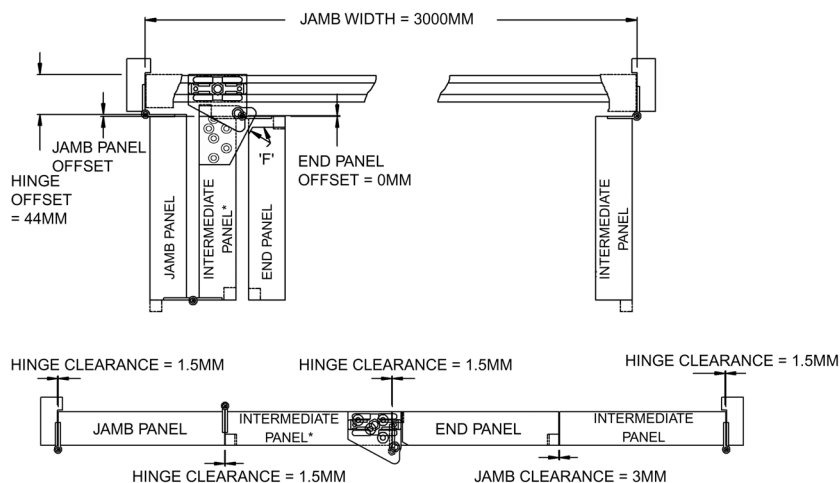
Jamb Panel Offset = 45 - 44 = 1mm
 End Panel Offset = 0mm
 Total Offset = 0 + 1 = 1mm
 Total Clearance = (1.5 x 4) + 3 = 9mm
 Intermediate Panel Width = $\frac{3000 - 1 - 9}{4} = 748\text{mm}$
 Jamb Panel Width = 748 + 1 = 749mm
 End Panel Width = 748 + 0 = 748mm

Note: To prevent the closed bi-fold from over – toggling when opened, allow 5mm to 10mm extra for end panel offset.

Jamb Panel Offset becomes 0 + 5 = 5mm
 Total Offset becomes 5 + 1 = 6mm
 Intermediate Panel Width = $\frac{3000 - 6 - 9}{4} = 746\text{mm}$

Jamb Panel Width becomes = 746 + 1 = 747mm
 End Panel Width = 746 + 0 = 746mm
 Intermediate Panel Width Marked * = 746 + 5 = 751mm

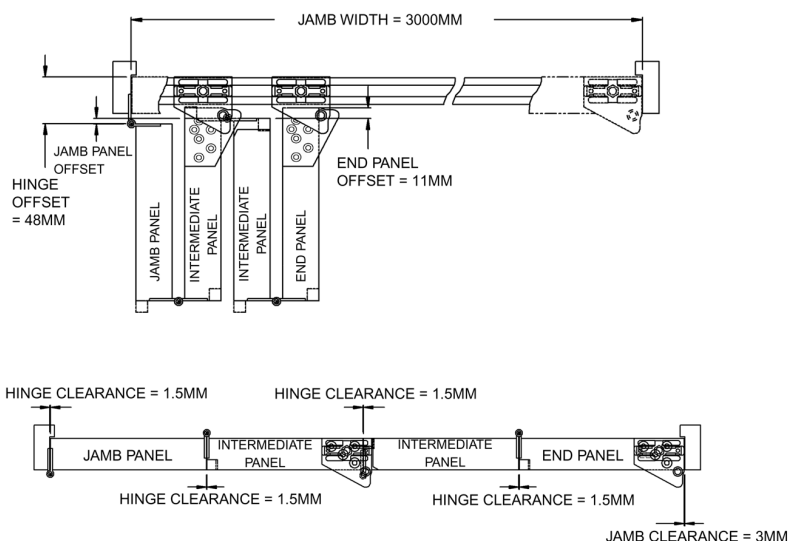
Note: Extra allowance for rebates to be added last.



4 Panel Bi-fold Example:

Workings:

Jamb Panel Offset = 48 - 45 = 3mm
 End Panel Offset = 11mm
 Total Offset = 11 - 3 = 8mm
 Total Clearance = (1.5 x 4) + 3 = 9mm
 Intermediate Panel Width = $\frac{3000 - 8 - 9}{4} = 746\text{mm}$
 Jamb Panel Width = 746 - 3 = 743mm
 End Panel Width = 746 + 11 = 757mm



Note: Extra allowance for rebates to be added last.